



■ Packing list

HAKKO FM-206 station,
Tip tray,
Power cord,
FM-2027 conversion kit,
FM-2024 conversion kit,
FM-2029 conversion kit

Model No.	FM-2027	FM-2024	FM-2029
Power consumption	70 W (24 V)	70 W (24 V)	140 W (24 V)
Temperature setting range	200 to 450°C	350 to 450°C	100 to 550°C
Tip to ground resistance	<2 Ω	<2 Ω	<2 Ω
Tip to ground potential	<2 mV	<2 mV	<2 mV
Total length (w/o cord)	188 mm (with shape 2.4D tip)	—	—
Total length (w/o cord and tube)	—	180 mm (with φ1.0 mm nozzle)	232 mm (with φ4.0 mm nozzle)
Weight (w/o cord)	30 g (with shape 2.4D tip)	—	—
Weight (w/o cord and tube)	—	65 g (with φ1.0 mm nozzle)	50 g (with φ4.0 mm nozzle)
Cord length	1.2 m	1.2 m	1.2 m

* Tips and Nozzles not included.

* For FM-2027, in some areas a cleaning sponge (No. A1536) is included instead of a cleaning wire (No. 599B-02).

■ HAKKO FM-206

Model No.	FM-206
Power consumption	MAX 410 W (450 W)
Temp. stability	±5°C at idle temperature

CAUTION
Power consumption is different
depending on Standards.

■ Station

Output	24 V
Dimensions	162 (W) x 136 (H) x 245 (D) mm
Weight	6.2 kg
Capacity (Max.)	6 L/min.
Vacuum generator	Vacuum pump, cylinder type
Vacuum pressure (Max.)	80 kPa (600 mmHg)
Suction flow	14 L/min.

* For the shape of each tip and nozzle,
please refer to our website.

Optional handpiece



Model No.	FM-2026	FM-2030	FM-2022	FM-2023
Power consumption	70 W (24 V)	140 W (24 V)	140 W (24 V)	140 W (24 V)
Temperature setting range	200 to 450°C	200 to 500°C	200 to 400°C	200 to 400°C
Tip to ground resistance	<2 Ω	<2 Ω	<2 Ω	<2 Ω
Tip to ground potential, Leak Voltage	<2 mV	<2 mV	<2 mV	<2 mV
Standard tip	Not Included	Not Included	Not Included	Shape I (No. T9-I)
Total length (w/o cord)	—	224 mm (with shape 2.4D tip)	148 mm (with SOP 25L tip)	117 mm (with Shape I tip)
Total length (w/o cord and tube)	205 mm (with shape 2.4D tip)	—	—	—
Weight (w/o cord)	—	41 g (with shape 2.4D tip)	64 g (with SOP 25L tip)	37 g (with Shape I tip)
Weight (w/o cord and tube)	45 g (with shape 2.4D tip and nozzle assembly C)	—	—	—
Cord length	1.2 m	1.3 m	1.2 m	1.2 m

* For FM-2026, in some areas a cleaning sponge (No. A1536) is included instead of a cleaning wire (No. 599B-02).

CA00378YaZa001 Jul. 2011

HAKKO
HAKKO CORPORATION
OVERSEAS AFFILIATES

U.S.A.
AMERICAN HAKKO PRODUCTS, INC.
28920 N. AVE. WILLIAMS VALENCIA, CA 91355, U.S.A.
TEL: (661) 294-0090 FAX: (661) 294-0096
Toll Free (800)88-HAKKO
<http://www.hakkousa.com>

HEAD OFFICE
4-5, SHIOKUSA 2-CHOME, NANIWA-KU, OSAKA, 556-0024 JAPAN
TEL:+81-6-6561-3225 FAX:+81-6-6561-8466
<http://www.hakko.com> E-mail:sales@hakko.com

HONG KONG
HAKKO DEVELOPMENT CO., LTD.
ROOM 1504, EASTERN HARBOUR CENTRE,
28 HOI CHAK STREET, QUARRY BAY, HONG KONG.
TEL: 2811-5588 FAX: 2590-0217
<http://www.hakko.com.hk>
E-mail:info@hakko.com.hk

SINGAPORE
HAKKO PRODUCTS PTE., LTD.
1, GENTING LINK #02-04, PERFECT INDUSTRIAL
BUILDING, SINGAPORE 349518
TEL: 6748-2277 FAX: 6744-0033
<http://www.hakko.com.sg>
E-mail:sales@hakko.com.sg

Please access to the following for the other Sales affiliates.
<http://www.hakko.com>

Specifications and design are subject to change without notice. Copyright Hakko Corporation. All right reserved.

FM-206 High Performance 3-Port Rework Station

The most versatile and compact system for your
soldering, desoldering and **hot air rework needs.**

3 Stations-In-One!



NEW

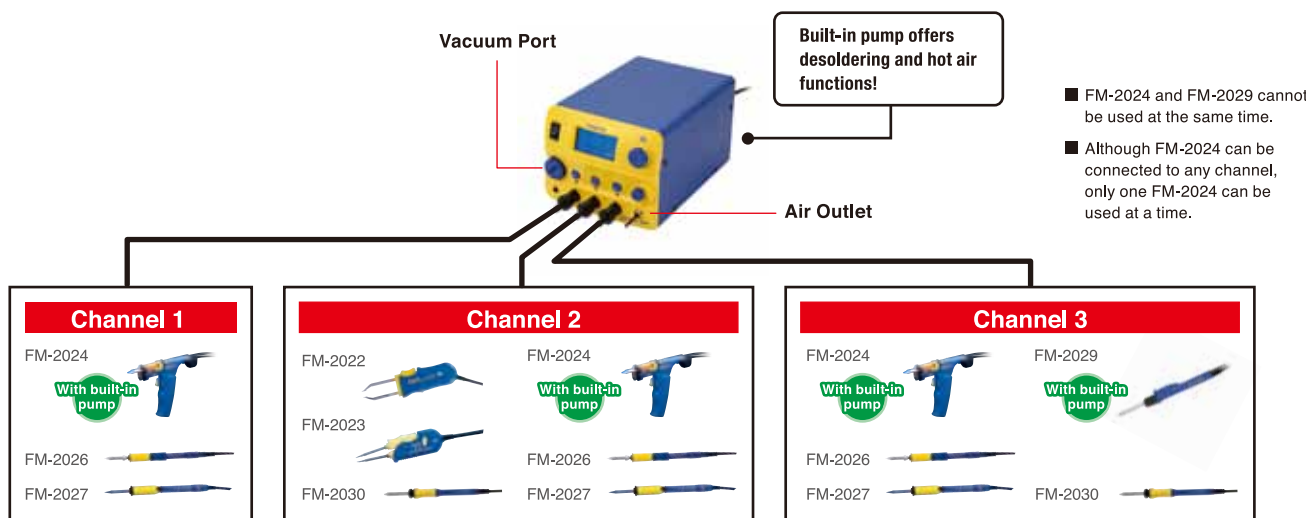
HAKKO **FM-206** **ESD**
REWORK SYSTEM **SAFE**

CUSTOMIZE your station for YOUR rework needs with any Hakko FM Series handpiece; including FM-2027, FM-2024, FM-2022, FM-2023, FM-2026, FM-2029 and FM-2030.

■ FM-206 3-Port Rework Station

The FM-206 rework station's sleek, compact design minimizes loss of bench space and its powerful ports allow the use of the FM-2029 single hot air handpiece and FM-2030 heavy duty soldering iron, making this the ultimate rework station.

- Graphic User (LCD) Interface for easy setup and operation
- 3 simultaneous powered ports
- Self-contained pump for vacuum and air flow
- Digital airflow indicator
- Configurable display in °C or °F
- Manual or Auto modes
- Low cost composite hot air nozzles
- Capable of hot air rework of 0201, 01005, and up to 10x10 mm QFN's
- Meets or exceeds ANSI J-STD-001
- ESD safe by design
- Auto shutoff w/ sleep function
- Passcode protected
- Security lock to protect against theft/re-location



Auto power shut-off function:

An energy-saving function that halts power supply to the heater if the tip is not used within the set time.

The 60-minute option has been added to the FM-206 to meet customers' requests

Sleep function:

A function to extend the life of the tip by reducing its oxidation; the tip temperature drops automatically when a set amount of time has elapsed after placing the handpiece on the iron holder.

Topics

The LCD display panel provides a new level of convenience!

See the status of each channel at a glance. For example, you can confirm on the panel even when one of the soldering irons is powered off. Setting adjustments can be performed easily using the rotary dial as you follow instructions from the panel.



■ Handpiece



Soldering iron

FM-2027

Tip: T12 series

- Comprehensive lineup of more than 80 shapes
- Firmly locking sleeve ensures ease and safety of operation
- Four different color grips available



N₂ soldering iron

FM-2026

Tip: T13 series

- Improved soldering performance due to preheating and antioxidant effect from N₂ gas heated inside the soldering tip
- Addresses problems such as bridging, protrusion icicle, and soldering defects caused by insufficient heat
- Recommended for lead-free solder

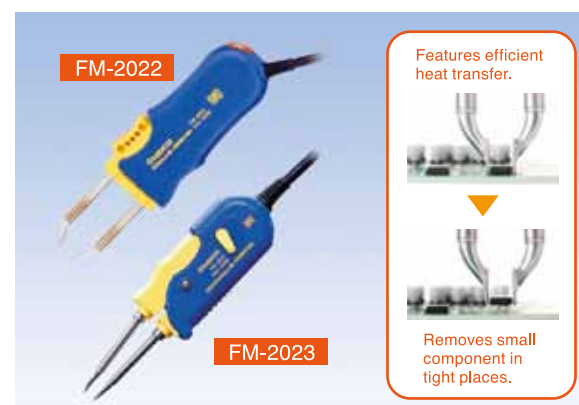


Desoldering tool

FM-2024

Nozzle: N1 series

- Available as pencil or gun type
- Disposable filter cartridge for easy maintenance
- Easy-to-operate, light-weight



SMD hot tweezers

FM-2022

Tip: T8 series

- Capable of removing chip components and SOPs up to 25 mm wide
- Features parallel action (one blade moves while the other remains stationary) providing better heat transfer and more secure hold onto the component

FM-2023

Tip: T9 series

- Capable of removing micro chip components of up to 2 mm wide



Hot air pencil

FM-2029

Nozzle: N4 series

- Ultra-slim for optimal comfort and performance
- Start/Stop button on handle
- Removes 10 x 10 mm QFNs easily
- Quick-change nozzle



Heavy duty soldering iron

FM-2030

Tip: T22 series

- Twice the power of FM-2027
- Slender, lightweight, one-piece design
- 16 different tip shapes available
- **Coming in September 2011**